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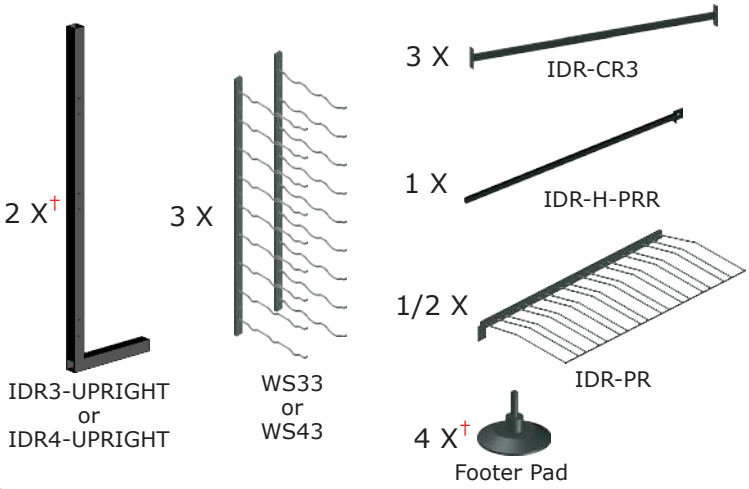
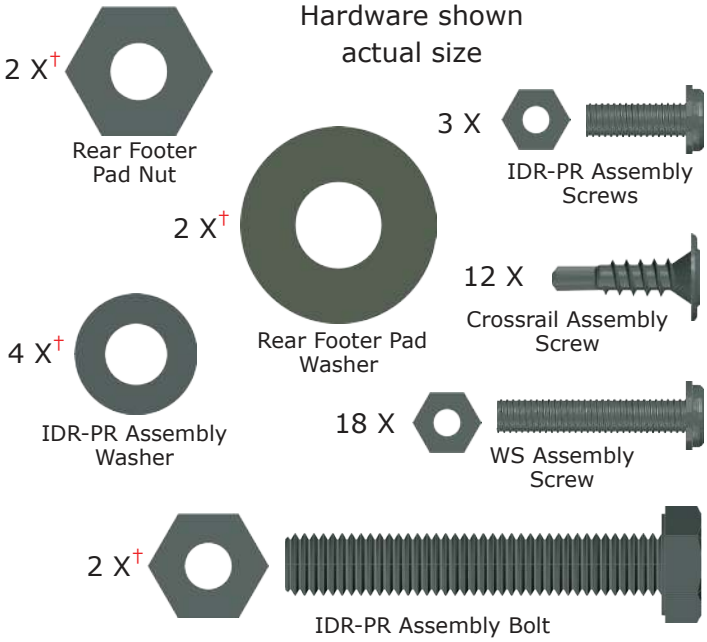
Single-Sided/Half Island Display Rack (IDRx-H) Assembly Instructions

Required tools: IDR-AK - included with IDR and contains an 8mm Nut Driver and Alignment Tool
Electric Screw Driver with #2 Phillips Bit
2 X 14mm (or adjustable) Wrench

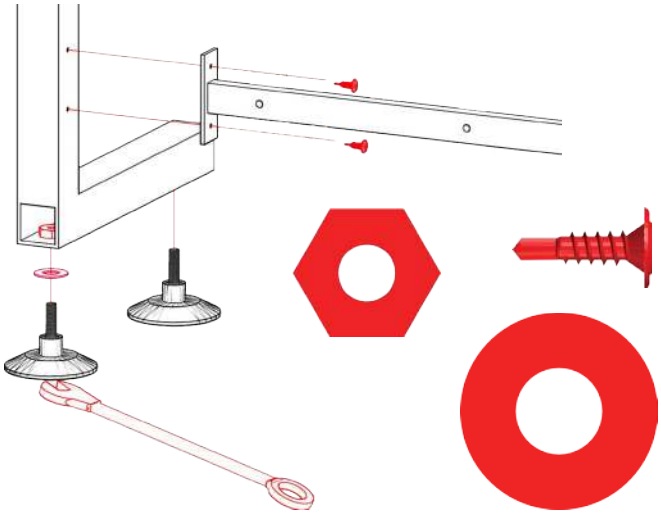


Hardware shown actual size

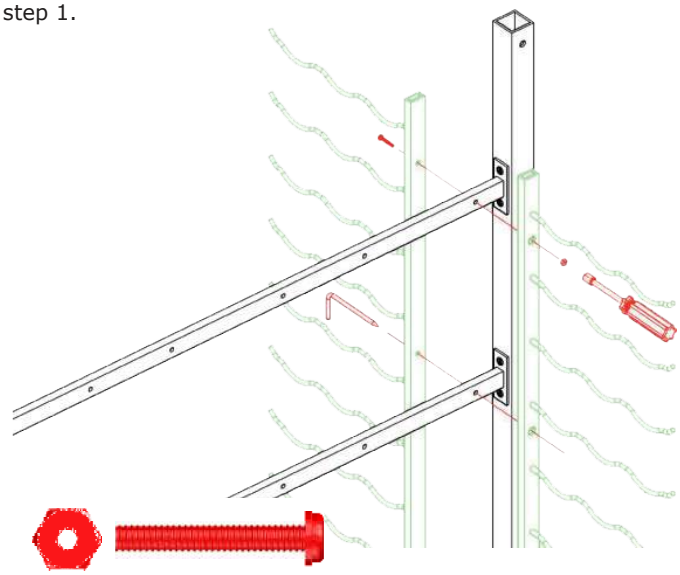


†IDR Extension packages contain only 1/2 the quantity of noted items.

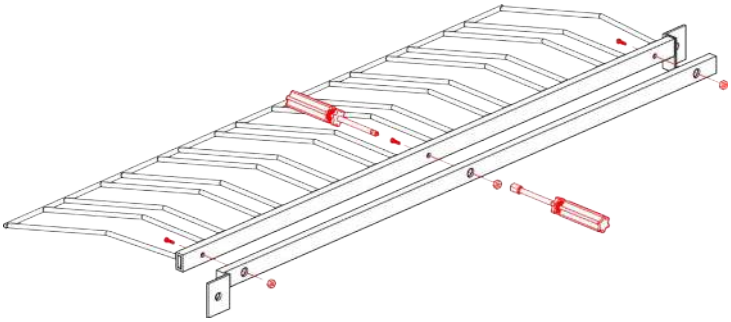
1. **Assemble frame** - Thread footer pads into the front-bottom of the uprights. For the rear footer pads, place a rear footer pad washer over the shaft of a footer pad. Insert and hold a rear footer pad nut inside the tube, aligned with the pre-drilled hole, and thread the footer pad into the nut. Tighten all of the footer pads with a 14mm wrench. Lay down one upright and attach all three crossrails using the provided crossrail assembly screws in the predrilled mounting holes. Do not fully tighten at this point to allow for adjustments during assembly. Stand up the first upright and attach the second upright to crossrails.

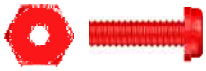


2. **Attach racks to frame** - Using a base cradling rack, and starting on the left side of the assembled frame, align the mounting holes in racks with the holes on crossrails. Temporarily place alignment tool through center hole in first rack and crossrail as shown. After securing top and bottom of the rack with the provided WS Assembly Screws, remove alignment tool and replace with WS Assembly Screw. Repeat for each rack set, alternating between base and neck racks. Fully tighten cross rail assembly screws from step 1.

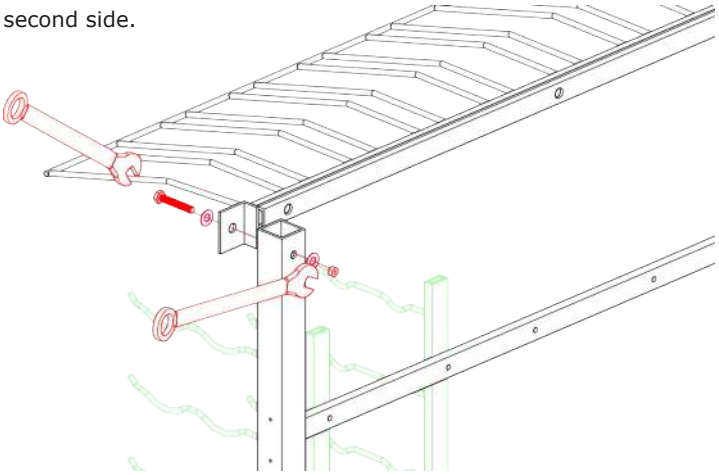


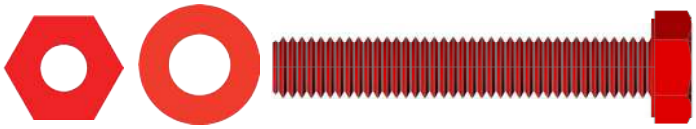
3. **Assemble presentation rack** – Position presentation rack (IDR-PR) piece and presentation rack rail (IDR-H-PRR) back to back as shown. Using the nut driver (included) and a Phillips head screwdriver, fasten the presentation rack and rail together with IDR-PR assembly screws. Fully tighten.



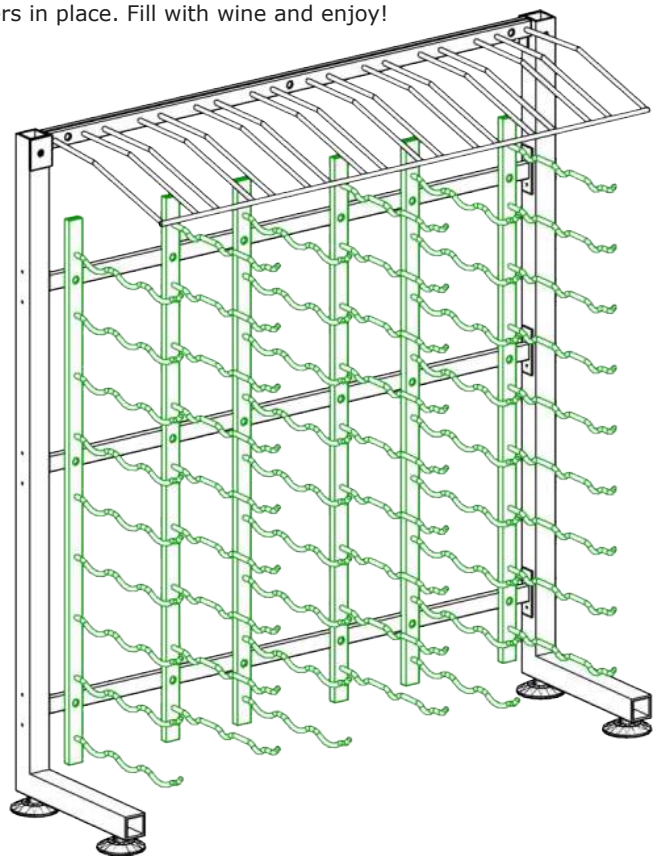


4. **Mount presentation rack to frame** – Align the presentation rack mounting plate with the mounting hole on upright. Using an IDR-PR assembly bolt and washer, insert the bolt through presentation rack and upright, complete with second washer, and nut. Tighten with two 14mm open end wrenches (do not overtighten as this may deform the upright tube). Repeat for the second side.





5. **Finishing steps** – Ensure all screws and bolts are fully tightened (especially Crossrail Assembly Screws) and snap mounting hole covers in place. Fill with wine and enjoy!



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